



Supplier Name / Address : United States Welding Corporation
3579 Highway 50 East #104
Carson City, NV 89701-2826

Supplier Code : P&W - 29994 & P&WC - 22537

WARNING

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APPLIES TO: Pratt & Whitney Group

1. GENERAL

This authorization is applicable to P&W Large Commercial Engines/Large Military Engine (LCE&LME), Pratt & Whitney-Liquid Space Propulsion (LME/LSP) and Pratt & Whitney Canada (P&WC) for Production and Experimental .

- 1.1 This supplier has been authorized to operate under Pratt & Whitney (P&W) system of LABORATORY CONTROL AT SOURCE (LCS) with regard to his testing and control of P&W specified materials and processes for orders placed by P&W (or by P&W subcontractors whose orders to supplier specify this system of control). Applicable controls are those outlined in P&W-MCL Manual Section F-17 and F-54 Addendum 17, with the modifications or additional requirements shown below.
- 1.2 By acceptance of the terms of this Authorization, supplier certifies that all items supplied thereunder will conform to applicable drawing and specification requirements except as specifically stated to the contrary by written notification through Purchasing to Manager, Supplier Metallurgical Control, MCL 114-47, Pratt & Whitney, East Hartford, CT 06108; Supervisor-MCL, 700-00, Pratt & Whitney LSP, P.O. Box 109600, West Palm Beach, FL 33410-9600, or Manager, Materials Technology and Quality, 01A13, Pratt & Whitney Canada Inc., 1000 Marie-Victorin, Longueuil, Quebec, J4G 1A1, as appropriate, not later than the date of shipment. Objective evidence (as defined in P&W-MCL Manual Section F-Master) of conformance to each applicable drawing and specification requirement will be kept on file and available for examination.

2. MODIFICATIONS OF P&W-MCL MANUAL SECTION F-17

Supplier need not perform mechanical property testing on weld wire, when applicable, if supplier reports complete and conforming results.



(United States Welding Corporation)

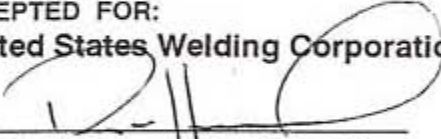
3. ADDED REQUIREMENTS

- 3.1 Supplier will perform 100% alloy type testing on weld wire or rod as received from suppliers using an Acromag or equivalent unit.
- 3.2 Prior to shipment, supplier will perform 100% alloy type testing on weld wire or rod for P&W and subcontractors ordering LCS controls.
- 3.3 Results of tests required by paragraph 3.1 and 3.2 shall be documented and kept on file for P&W review.

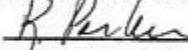
NATURE OF CHANGE FOR THIS ISSUE: Editorial - Joint S/A created to include P&WC

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ACCEPTED FOR:
(United States Welding Corporation)

BY: 
 TITLE: QA MANAGER
 DATE: 3/6/01

APPROVED BY:


 R. PARKER, MANAGER - SMC, P&W
 Quality and Standards Laboratories


 D. HOLFORD, MANAGER, P&WC
 Materials Technology & Quality